
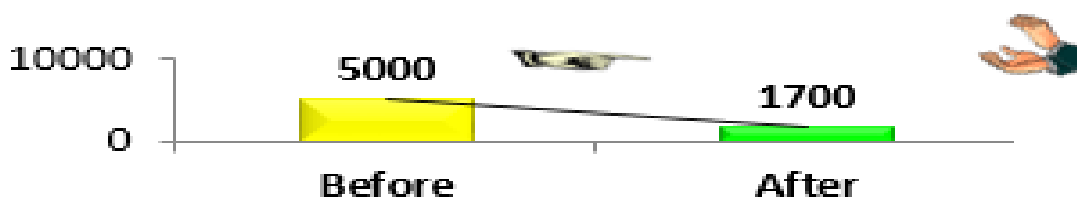


# Best Kaizen- Cost reduction

AD  IK		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP									
Plant : P14		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :	A177 /A533	CELL NAME :	Grinding		M/C STAGE:	Micromatic			OPERATION:			OD Grinding	
KAIZEN THEME :		KAIZEN IDEA :											
To reduce Tooling others cost of A177 /A533 Control Shaft.		Cost should be less for new order.							BENCHMARK:		INR 5000/-		
									TARGET:		INR 1700/-		
									KAIZEN START:		02.07.18		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:		04.07.18		
Present Dead center MT-4 Cost is 5000/-		Changed supplier from Accusharp Tools Pune to Wintech Tools Chennai & reduced tooling others cost from 5000/- to 1700/-							KAIZEN FINISH:		30.07.18		
									TEAM MEMBERS:				
									Mr. Praveen Jannu		Mr. Rajasekar		
									Mr. Manas Dey				
									BENEFITS:-				
									Annual saving of INR 39600/- for the current year 18-19				
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE					
Why1:- Present Half Dead center MT-3 Cost is 5000/-		<div style="border: 2px solid black; border-radius: 15px; background-color: #FFD700; padding: 10px; text-align: center;">                     Accusharp Tools Pune Cost INR 5000/-                 </div>			<div style="border: 2px solid black; border-radius: 15px; background-color: #00FF00; padding: 10px; text-align: center;">                     Wintech Tools Chennai Cost INR 1700/-                 </div>			WHAT TO DO:					
Why2:- Cost is more for new order.								Tooling others Master List updated					
							HOW TO DO:						
							Tooling others budget sheet.						
							FREQUENCY:						
							One time activity.						
							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT						
ROOT CAUSE		RESULTS:											
Cost is more for new order.		Tooling others cost reduced from INR 2800/- to 1600/-											
													
REGISTRATION NO.:													
DATE:													
REGISTERED BY:													
MANAGER SIGN:	Mr. Manas Kumar Dey												
SR. NO.		CELL/ PRODUCT	TDC	RESP.	STATUS								
-		----	----	----	----								
SR.NO.		PLANT	WHEN	WHOM	STATUS								
1		All	30.7.18	Prod	Open								